



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

005278

D350-607-541  
Job Sheet 181105



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 8/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09  
add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D  
12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP  
REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515  
DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | AUG 31 2018 |
| 110   | Packaging          | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Packaging1-3          |           | AUG 31 2018 |
| 120   | QC                 | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | QC4                   |           | DAG 21      |
| 130   | Packaging          | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Packaging3-1          |           | DAG 21      |
| 135   | DC                 | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | DC                    |           | DAG 21      |
| 140   | QC21-FG            | 1 Ea  | 8/30/18    | 8/30/18  | 0.00      | 0.00    | QC21                  |           | DAG 21      |

Part Op 130 - Package as per PPPD350-607-541

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

### Job BOM

| Part / Item  | Component Name                       | Quantity     | Operation             | Container |
|--------------|--------------------------------------|--------------|-----------------------|-----------|
| AN310C4      | Nut                                  | 1 Ea (1 ea)  | 90-Start up Operation | 5065268-1 |
| AN4-13A      | Bolt                                 | 6 Ea (6 ea)  | 90-Start up Operation | 5089302   |
| AN4C15       | BOLT                                 | 1 Ea (1 ea)  | 90-Start up Operation | 5053946   |
| D2690-6      | Lanyard                              | 1 Ea (1 ea)  | 90-Start up Operation | 3094895   |
| D3912-041    | Eyebolt Receiver Assembly            | 1 Ea (1 ea)  | 90-Start up Operation | 5097868   |
| D4086-200    | Placard, Max Load                    | 1 Ea (1 ea)  | 90-Start up Operation | 5090640   |
| D4150-041    | Attachment Arm Assembly              | 1 Ea (1 ea)  | 90-Start up Operation | 3094287   |
| D4151-041    | Basket Fwd Hardpoint Assembly, Lower | 1 Ea (1 ea)  | 90-Start up Operation | 5085306   |
| D4151-043    | Basket Fwd Hardpoint Assembly, Upper | 1 Ea (1 ea)  | 90-Start up Operation | 5096996   |
| D4917-300    | Placard, Max Load                    | 1 Ea (1 ea)  | 90-Start up Operation | 5046622   |
| MS17984-C413 | Quick Release Pin                    | 1 pcs (1 ea) | 90-Start up Operation | 5095270   |



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1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S107301



Part: D350-607-541

Job No: 181105

Serial No/Batch: S107301

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA-STD SR002131

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|               |                                                                                  |               |                       |                           |
|---------------|----------------------------------------------------------------------------------|---------------|-----------------------|---------------------------|
| MS21042L4     | Nut                                                                              | 6 Ea (6 ea)   | 90-Start up Operation | 5089365                   |
| MS24665-151   | Cotter Pin                                                                       | 1 Ea (1 ea)   | 90-Start up Operation | 5053951                   |
| NAS1149C0463R | Washer                                                                           | 3 Ea (3 ea)   | 90-Start up Operation | 5053953                   |
| NAS1149F0432P | Washer                                                                           | 12 Ea (12 ea) | 90-Start up Operation | 3083558                   |
| NAS1515H4L    | Washer                                                                           | 2 Ea (2 ea)   | 90-Start up Operation | 5044189                   |
| D4085-3       | Placard                                                                          | 1 Ea (1 ea)   | 90-Start up Operation | 5092762                   |
| D350-607-511  | AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH | 1 Ea (1 ea)   | 110-Packaging         | <del>508770</del> 5114999 |
| D4030-041     | Long Basket Assembly (350)                                                       | 1 Ea (1 ea)   | 110-Packaging         | <del>508770</del> 5071838 |

#### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN310C4        | 1        | 86        | 0         |
|                       | AN4-13A        | 6        | 1,846     | 0         |
|                       | AN4C15         | 1        | 35        | 0         |
|                       | D2690-6        | 1        | 30        | 0         |
|                       | D3912-041      | 1        | 5         | 0         |
|                       | D4085-3        | 1        | 34        | 0         |
|                       | D4086-200      | 1        | 11        | 0         |
|                       | D4150-041      | 1        | 22        | 0         |
|                       | D4151-041      | 1        | 12        | 0         |
|                       | D4151-043      | 1        | 2         | 0         |
|                       | D4917-300      | 1        | 20        | 0         |
|                       | MS17984-C413   | 1        | 21        | 0         |
|                       | MS21042L4      | 6        | 3,378     | 0         |
|                       | MS24665-151    | 1        | 318       | 0         |
|                       | NAS1149C0463R  | 3        | 181       | 0         |
|                       | NAS1149F0432P  | 12       | 2,517     | 0         |
|                       | NAS1515H4L     | 2        | 293       | 0         |
| 110-Packaging         | D350-607-511   | 1        | 2         | 0         |
|                       | D4030-041      | 1        | 3         | 0         |

#### Part Specifications

Specifications could not be found.

## 5.0 PARTS LIST

| QTY<br>-541 | QTY<br>-543 | QTY<br>-545 | QTY<br>-547 | QTY<br>-511 | QTY<br>-501 | PART NUMBER   | DESCRIPTION                       |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X           |             |             |             |             |             | D350-607-541  | HELI-UTILITY-BASKET               |
|             | X           |             |             |             |             | D350-607-543  | HELI-UTILITY-BASKET               |
|             |             | X           |             |             |             | D350-607-545  | HELI-UTILITY-BASKET               |
|             |             |             | X           |             |             | D350-607-547  | HELI-UTILITY-BASKET               |
| 1           | 1           | 1           | 1           | X           |             | D350-607-511  | QUICK RELEASE BASKET MOUNTING KIT |
|             |             |             |             |             | X           | D350-607-501  | CONVERSION KIT                    |
| 1           | 1           | 1           | 1           |             | 1           | D2690-6       | LANYARD                           |
|             |             |             |             | 8           | 8           | D3501-1       | BUSHING                           |
|             |             |             |             | 2           | 2           | D3910-3       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-5       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-7       | X-TUBE LUG                        |
| 1           | 1           | 1           | 1           |             | 1           | D3912-041     | EYEBOLT RECEIVER ASSY             |
|             |             |             |             | 8           | 8           | D3984-030     | RUBBER EXTRUSION, X-TUBE          |
| 1           |             |             |             |             |             | D4030-041     | LONG BASKET ASSY                  |
|             | 1           |             |             |             |             | D4030-043     | LONG BASKET ASSY, LIGHTWEIGHT     |
|             |             | 1           |             |             |             | D4032-041     | SHORT BASKET ASSY                 |
|             |             |             | 1           |             |             | D4032-043     | SHORT BASKET ASSY, LIGHTWEIGHT    |
| 1           |             |             |             |             | 1           | D4917-300     | PLACARD, MAX LOAD                 |
| 1           |             |             |             |             |             | D4086-200     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             | 1           | D4917-315     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             |             | D4086-215     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             | 1           | D4917-320     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             |             | D4086-220     | PLACARD, MAX LOAD                 |
|             |             |             | 1           |             | 1           | D4917-332     | PLACARD, MAX LOAD                 |
| 1           | 1           | 1           | 1           | 1           | 1           | D4085-3       | PLACARD, INSTRUCTIONS             |
|             |             |             | 1           |             |             | D4086-232     | PLACARD, MAX LOAD                 |
|             |             |             |             | 1           | 1           | D4148-041     | FWD X-TUBE LUG ASSY               |
|             |             |             |             | 1           | 1           | D4149-041     | AFT X-TUBE LUG ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4150-041     | ATTACHMENT ARM ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4151-041     | BASKET FWD HARDPOINT ASSY (LOWER) |
| 1           | 1           | 1           | 1           |             | 1           | D4151-043     | BASKET FWD HARDPOINT ASSY (UPPER) |
|             |             |             |             | 1           | 1           | D4713-1       | SPACER                            |
|             |             |             |             | 2           | 2           | D4775-041     | STRUT ASSEMBLY                    |
|             |             |             |             | 2           | 2           | D4776-3       | SKIDTUBE CLEVIS                   |
| 6           | 6           | 6           | 6           |             | 6           | AN4-13A       | BOLT                              |
|             |             |             |             | 20          | 22          | AN4-14A       | BOLT                              |
|             |             |             |             | 4           | 4           | AN4-42A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN4C15        | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN310C4       | CASTELLATED NUT                   |
|             |             |             |             | 2           | 2           | AN6-13A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | MS17984-C413  | QUICK RELEASE PIN                 |
| 6           | 6           | 6           | 6           | 24          | 32          | MS21042L4     | NUT (OR MS21042-4)                |
|             |             |             |             | 2           | 2           | MS21042L6     | NUT                               |
| 1           | 1           | 1           | 1           |             | 1           | MS24665-151   | COTTER PIN                        |
|             |             |             |             | 1           | 1           | MS3367-5-0    | TIE WRAP                          |
| 2           | 2           | 2           | 2           |             | 2           | NAS1515H4L    | WASHER                            |
| 12          | 12          | 12          | 12          | 40          | 56          | NAS1149F0432P | WASHER                            |
| 3           | 3           | 3           | 3           |             | 3           | NAS1149C0463R | WASHER                            |
|             |             |             |             | 4           | 4           | NAS1149F0663P | WASHER                            |

## Change Record

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Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

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